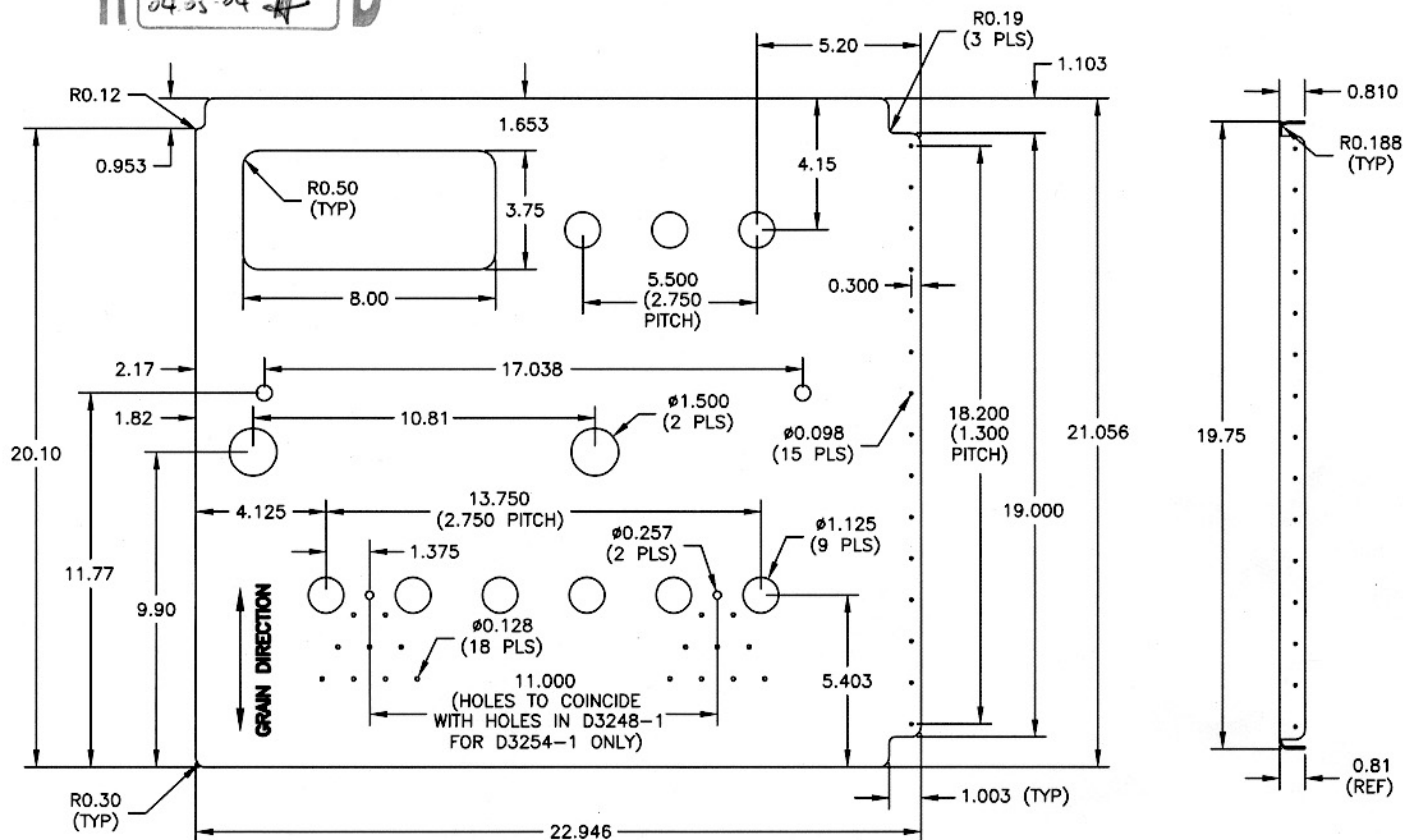


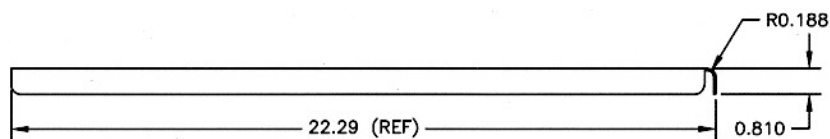
DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3254	REV. A SHEET 1 OF 1
DATE 04.04.06	TITLE SIDE (DUAL BATTERY RACK)		SCALE 1:6
A	04.04.06	NEW ISSUE	

RELEASED
04-05-04 *[Signature]*

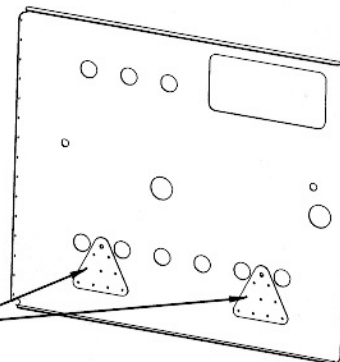


D3254-1/-2 FLAT PATTERN



**D3254-1 BEND DETAIL (SHOWN)
D3254-2 OPPOSITE**

INSTALL D3248-1
USING MS20470A4-5
RIVETS



D3254-041

NOTES:

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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